

MasterFlow[®] 880

Cementitious high strength, non-shrink, iron reinforced precision grout

DESCRIPTION

MasterFlow 880 is a non-shrink, iron reinforced precision grout with high early and ultimate strengths. It is formulated to provide extended working time even at high ambient temperatures when mixed and placed at any recommended consistency. **MasterFlow 880** is normally placed at a flowable consistency to completely fill voids between 10mm and 100mm.

RECOMMENDED USES

MasterFlow 880 is used for all precision, non-shrink grouting applications with clearances of 10mm or more, particularly those requiring maximum dynamic load bearing and impact resistance such as:

- Critical equipment baseplates, soleplates & columns;
- Crane rails, ball mills, crushers;
- Rolling, stamping, drawing and finishing mills for the steel and aluminium industries;
- Turbines, generators, pumps and centrifugal compressors;
- Anchor bolts and bars;
- "H" shaped steel columns, steel tube columns;
- Applications requiring high early compressive strengths and high ultimate compressive strengths.

FEATURES AND BENEFITS

- **Iron reinforced** – Contains inert iron aggregate as internal reinforcement – Provides improved resistance to heavy impact, vertical and horizontal repetitive loading as well as rotational torque.
- **High early strength** – ensures rapid commissioning of new equipment and structures.
- **High ultimate strength** – ensures permanence of the installation under static and repetitive loads.
- **Flowable long life grout** – easy to grout intricate spaces normally inaccessible by conventional grouting techniques.
- **Extended working time** – facilitates grouting of large or difficult placements in a single pour, often without the use of a pump.
- **Economical** – greater volumes of grout can be mixed and handled with less labour.
- **Dense, non-shrink grout** – hardens free of bleeding, settlement and drying shrinkage, ensuring tight contact with all grouted surfaces.
- **Easy to use** – requires no special mixing

equipment, it can be mixed in a standard concrete mixer or in a pail using a grout stirrer.

- **No added chloride** – Does not add to chloride load of structure
- **Compliance with codes** – meets the non-shrink requirements of ASTM C1090 and CRD-C 621, Corps of Engineers Specification for Non Shrink Grout; provides complete non shrink performance when tested in accordance with simulated Bedplate Technique; tested to the requirements of AS1478.2 "Methods of sampling and testing admixtures for concrete, mortar and grout".

PROPERTIES

Strength development - Typical rates of strength development under variable conditions are as follows:

Effect of consistency on compressive strength (MPa) development at 20°C.

(Test Method: AS1478.2 Appendix A)

Age	Flowable	Plastic
1 day	40	55
3 days	64	75
7 days	78	84
28 days	90	98

Compressive Strength (MPa) – Effect of temperature on strength development at a flowable consistency.

(Test Method: AS1478.2 Appendix A)

Age	10°C	20°C	30°C
1 day	17	40	45
3 days	45	64	67
7 days	59	78	79
28 days	66	90	94

Flexural Strength (MPa) – Effect of temperature on strength development at a flowable consistency. (Test Method: JIS R 5201)

Age	10°C	20°C	30°C
1 day	2.0	3.5	3.9
3 days	3.5	5.0	6.3
7 days	5.1	5.7	7.2
28 days	6.2	6.7	7.4

Indirect Tensile Strength (MPa) – Effect of temperature on strength development when placed at 'flowable' consistency. (Test Method: AS1012.10)

Age	10°C	20°C	30°C
1 day	2.0	3.5	3.9
3 days	3.5	5.0	6.3
7 days	5.1	5.7	7.2
28 days	6.2	6.7	7.4



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Volume Change – Effect of temperature on volume change when placed at flowable consistency.

Age	10°C	20°C	30°C
1 day	Positive	Positive	Positive
3 days	Positive	Positive	Positive
7 days	Positive	Positive	Positive
28 days	Positive	Positive	Positive

Test Method: ASTM C1090 (CRD-C621)

Flow Retention – Effect of temperature on flow retention when placed at flowable consistency.

Age	10°C	20°C	30°C
Initial	100%	100%	100%
After 30 minutes	70%	95%	80%
After 1 hour	50%	75%	50%

Bleeding, Plastic Density and Setting Time – effect of temperature on plastic properties when placed at flowable consistency

Temp.	Bleeding (%)	Plastic Density (kg/m ³)	Setting Time	
			Initial (hr:min)	Final (hr:min)
10°C	0	2515	4:40	6:00
20°C	0	2550	4:10	5:00
30°C	0	2625	3:00	3:40

Test Method: Bleeding AS1012.6; Plastic density AS1012.5; Setting time AS1012.18

Water Demand – Actual water demand will depend on consistency required and temperature (both ambient and grout). Do not use too much water, as it will cause grout to bleed or segregate. As a guide, the following indicates the approximate quantity of water required to mix a 20kg bag of **MasterFlow 880** to various consistencies.

Flowable¹ 3.0 litres

Plastic² 2.6 litres

¹AS1478.2 Appendix D, 45-55cm lateral flow in the flow trough.

²ASTM C230/C230M, 100-120% flow by flow table after 5 drops in 3 s or AS1478.2 Appendix D, 20-30cm lateral flow in the flow trough.

The performance data is typical and based upon controlled laboratory conditions. Actual performance on the job site may vary from these values based on actual site conditions. Field and laboratory tests should be conducted on the basis of the desired placing consistency rather than strictly on indicated water demand. If the project requires strength tests be made on site do not use cylinder moulds.

ESTIMATING DATA

One 20 kg bag of **MasterFlow 880** mixed according to directions will yield the following consistency grouts at 20°C:

Flowable – 9.2 litres, approx.

Plastic – 8.8 litres, approx.

APPLICATION

For application directions on preparation, forming, mixing, placing and curing **MasterFlow 880**, as well as the precautions to take in hot and cold weather, refer to the “Application Guide for **Masterflow**[®] Cementitious Precision Grouts” available from your local BASF Construction Chemicals representative.

PACKAGING

MasterFlow 880 is packaged in 20kg bags.

SHELF LIFE

MasterFlow 880 has a shelf life of approximately 12 months when stored in a cool dry environment.

PRECAUTIONS

For detailed Health, Safety and Environmental Recommendations, please consult and follow all instructions on the product Material Safety Data Sheet (MSDS) from our office or our website.

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STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this BASF publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by BASF either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not BASF, are responsible for carrying out procedures appropriate to a specific application.

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