



The Chemical Company

MasterFlow[®] 700 (formerly known as Masterflow 95)

Cementitious general purpose construction grout

DESCRIPTION

Masterflow 700 is a ready-to-use pumpable, natural aggregate, general purpose grout which undergoes controlled expansion in the plastic state. **Masterflow 700** is a gas generating, shrinkage compensating grout as defined by AS 1478.1-2000, Appendix E, section E5.1 (formerly known as Class A). **Masterflow 700** may be placed in dry (damp) packed, plastic or fluid consistency and is generally used in applications requiring a grout thickness between 12mm and 100mm.

RECOMMENDED USES

All general purpose grouting operations with clearances of 12mm to 100mm including:

- Non-critical column and equipment bases
- An in-fill grout for cavity block walls
- In caulking of joints and pipes
- Between and under pre-cast panels and other joints where total load bearing is not required.
- Underpinning where a grout similar in appearance to concrete is required.

FEATURES AND BENEFITS

- **Ready to use**- premixed grout requires only the addition of mixing water on site
- **Low water/cement ratio**-reduces drying shrinkage and increases durability
- **Damp packable**- can be applied without slumping
- **Complete void filling**- resulting from controlled fluid-phase expansion
- **Non staining grout**- similar in appearance to plain concrete
- **Economical**- relatively low in-place cost due to its ease of use and flowable properties
- **No added chlorides** – does not contribute to chloride load

PROPERTIES

The strength of the grout is often the determining factor in deciding when loads can be put on structural members or machinery that have been grouted. The strength of the grout is dependent on the amount of mixing water, temperature (ambient, grout, substrate), curing and age of the hardened grout. Typical compressive strength of **MasterFlow 700** grout at 20°C is:

Compressive Strength (MPa):

Age	Consistency		
	Dry (damp) Packed	Plastic	Flowable
1 day	30	22	18
3 days	50	39	36
7 days	55	44	41
28 days	66	55	50

(Tested in accordance with AS1478.2 Appendix A using 50mm cubes, moist cured and restrained during setting).

In applications where a higher strength grout is required, refer to **MasterFlow 810**, **MasterFlow 870** or **MasterFlow 880**.

Flexural Strength (MPa):

Age	Consistency		
	Dry (damp) Packed	Plastic	Flowable
7 days	10	7.5	7
28 days	11	9.5	9

(Tested as 160mmx40mmx40mm prisms)

Setting Times and Bleed:

Temp. @ 23°C	Consistency		
	Dry (damp) Packed	Plastic	Flowable
Initial Set (hr:min)	3:30	5:15	6:05
Final Set (hr:min)	4:10	6:45	7:45
Bleed (%)	0	0	0.6

The performance data is typical and based upon controlled laboratory conditions. Actual performance on the job site may vary from these values based on actual site conditions.

Water Demand

Actual amount of water will depend on the desired consistency for the job and temperature (both ambient and grout). For any given consistency more water will be required at high temperatures and less at low temperatures. As a guide 20kg of grout mixed at 20°C requires the following amount of water to achieve the consistency indicated:



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Consistency	Litres per 20kg bag
Dry (damp) packed	2.1
Plastic	3.0
Flowable	3.6

DO NOT use water in an amount or at a temperature that will cause the mixed grout to bleed excessively or segregate.

VOC content: 7g/L Test method: SCAQMD 304-91

APPLICATION

Preparation

The foundations should be clean, well roughened and pre-saturated with water. Eliminate external sources of vibration until the grout hardens.

Mixing

For large quantities use a paddle type mortar mixer. For smaller quantities mix in a 20-25 litre pail using a heavy duty electric drill (e.g. Festo) fitted with a helical paddle (Jiffy). When using a mortar mixer add approximately 70% of the required mixing water before adding any **MasterFlow 700**. Add only as much water as necessary to provide required consistency. Too much water may adversely affect expansion characteristics and strength development. Mix until grout appears homogeneous, about 2 minutes. When using a helical mixer add all the required water before adding any **MasterFlow 700**. Mix for 1-2 minutes. Do not use grout from damaged bags.

Placing

Place grout within 30 minutes of mixing. Place grout by hand and ram (damp-pack) or rod into place (plastic). **MasterFlow 700** may be placed at a flowable consistency by pouring from one side only into a formed area using a suitable header box. Avoid entrapping air. To facilitate grout movement, gently strap or rod the grout during

pouring. 12mm minimum thickness is recommended.

For information about application, please obtain a copy of the BASF "Application Guide for **MasterFlow** General Purpose Grouts" or "Dry-packing **MasterFlow** Cementitious Grouts" from your local representative.

Prevent grout from drying out. Protect from sun, wind and draughts. Preferably moist cure all exposed shoulders for 24 hours then apply a suitable BASF curing compound such as **Masterkure 404** or **Masterkure 402**. If unable to moist cure then apply a suitable BASF curing compound such as **Masterkure 404** or **Masterkure 402** to all exposed shoulders immediately after final finishing.

ESTIMATING DATA

A 20kg bag of **MasterFlow 700** mixed with 3 litres of water yields approximately 10.5 litres (0.0105m³).

PACKAGING

MasterFlow 700 is packaged in moisture resistant 20kg bags.

SHELF LIFE

MasterFlow 700 has a shelf life of 12 months. Store out of direct sunlight, clear of the ground on pallets protected from rainfall.

PRECAUTIONS

For the full health and safety hazard information and how to safely handle and use this product, please make sure that you obtain a copy of the BASF Material Safety Data Sheet (MSDS) from our office or our website.

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STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this BASF publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

NOTE

Field service where provided does not constitute supervisory responsibility. Suggestions made by BASF either orally or in writing may be followed, modified or rejected by the owner, engineer or contractor since they, and not BASF, are responsible for carrying out procedures appropriate to a specific application.

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